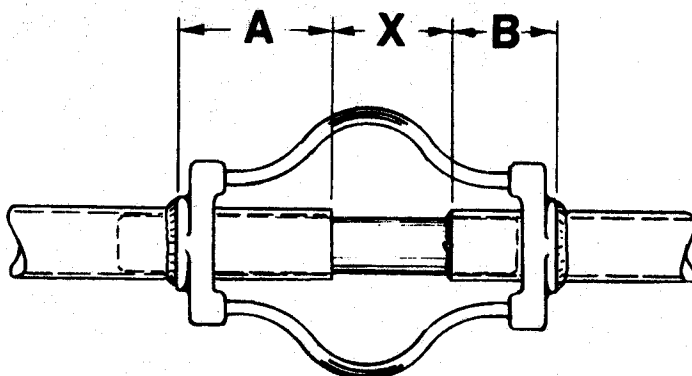
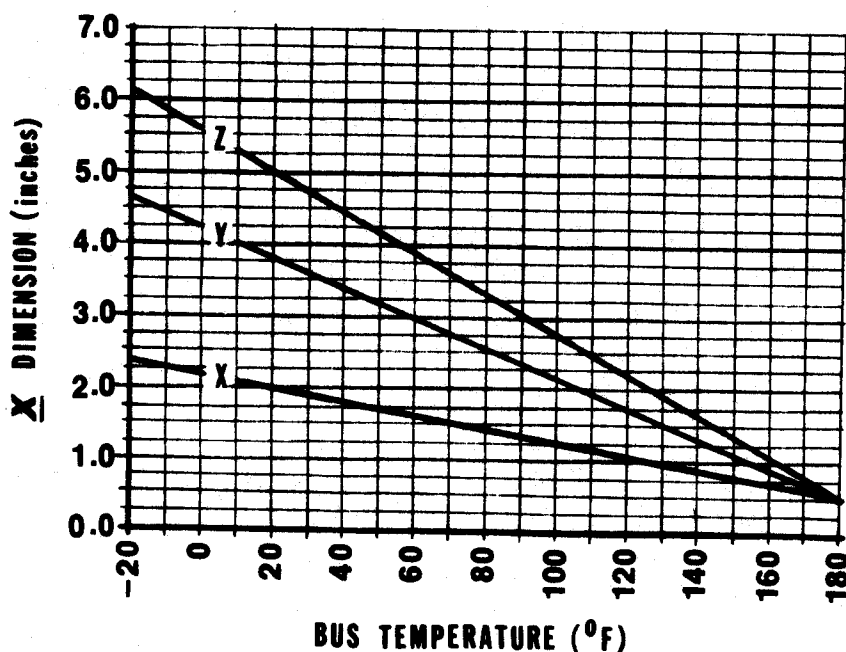


INSTALLATION INSTRUCTIONS

SEFCOR TYPE WXCF EXPANSION COUPLERS



Bus Size S.P.S. or E.H.P.S.	A (INCHES)	B (INCHES)	X
1-1/4"	4-1/4	2-3/4	Use chart below.
1-1/2"	4-3/8	2-7/8	
2"	4-3/8	2-7/8	
2-1/2"	4-3/8	2-7/8	
3"	5-1/2	3	
3-1/2"	5-1/2	3	
4"	5-5/8	3-1/8	
5"	8-1/4	3-3/4	
6"	8-1/2	4	



PROCEDURE

1. Weld alignment guide as shown.
2. Weld collars at dimensions **A** & **B**.
3. Select datum line **X**, **Y**, or **Z**, as determined by total distance between fixed supports (both sides of coupler).

X = 0 - 75 ft.

Y = 75 - 150 ft.

Z = 150 - 200 ft.

4. Determine temperature (°F) of the tubular bus. Read across from the selected datum line to locate dimension **X** on the vertical scale.

SEFCOR

AA-1455